



# Marina Swirl

## Design courtesy of Slumpy's

Achieve brilliant, multicolored results with Carolina Frit Blends! Or, create your very own frit blend for ultimate creative freedom.

## MATERIALS

BC-I-100-Ice-20 Ice Iridescent Buffalo Chips - COE 96  
CF-223-72-MCarolina Frit Turquoise Green Opalescent - Medium  
CF-223-74-M Carolina Frit Peacock Green Opalescent - Medium  
CF-523-MCarolina Frit Teal Transparent - Medium  
CF-B-AM-C-20 Aqua Marine Carolina Frit - Coarse  
GBS-10-100-ICE Ice Clear Sheet Glass - 10 In Sq.  
PT-540 PAPYROS Kiln Shelf Paper  
SM-2406 Wavy Square Mold  
SP-8234 Glas Tac

## SUPPLIES

Spoon

## INSTRUCTIONS

1. Create a frit blend by mixing equal amounts medium Turquoise Green Opalescent, Peacock Green Opalescent, and Teal Transparent frit. Set aside.
2. In the center of the 10" Square Clear base, use a spoon to fill a small circle area with coarse Aqua Marine frit blend.
3. Around the center circle, create a concentric circle with 2 layers of Ice Iridescent Buffalo Chips.
4. Create an additional concentric circle using the frit blend mixed in step #1.
5. Repeat steps #2 - #4 to continue the concentric circle pattern until the base surface has been covered completely.
6. Once the pattern design has been completed, add pinpoint of GlasTac to various areas of the project to secure the frit and chips in place. Allow project to dry completely.
7. Full fuse project using the 6-segment firing schedule.
8. Once fired, slump project in the Wavy Square Mold using the 6-segment slumping firing schedule.